49

DART AEROSPACE LTD	Work Order:	22014
Description: Handle	Part Number:	D3203-1
Dwg: D3203 Rev. C	Qty:	1
Ref:		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler	+	04.12.02	1
2	PG	Issue P/O: 2007224 Possible Supplier: Mill Supply P/N: GH-180-C or 27-526 Material release note is required	h.	04-17-02	/
3	RG	Receive and Inspect for transit damage Enure material release note is attached	cL	24-17-02 64/12/02	1
4	QC6	Inspect dimensions as per Dwg D3203	1	04.2.02	
5	ST	Identify and Stock	cd	04/12/02	1
6	AC		548		ſ
7	DC	Close W/O ZZ. o / Inspect Level 21	K)	04.12.03	

Rev	Date	Change	Revised By	Approved
Α	04.12.02	New issue	KJ/JLM (



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector					
		· ·										
					<u> </u>		I					

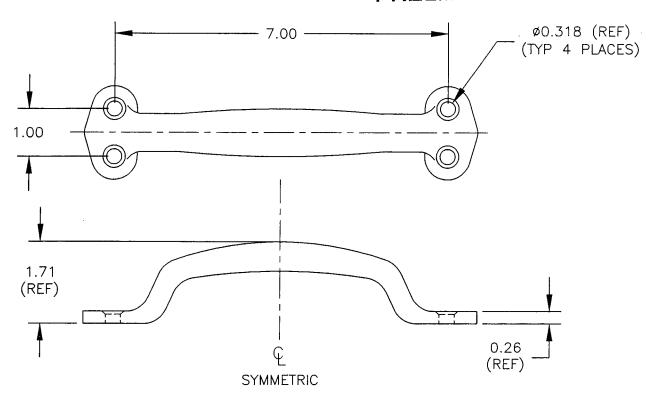
	WORK ORDER NON-CONFORMANCE (NCR)										
	Description of NC		Corrective Action Section B		Varification	A	A				
SIEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Design Mgr	Approval QC Inspector				
			·								
				i							
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Corrective Action Section B Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Corrective Action Section B Verification Section A Action Description Sign & Section C	STEP Description of NC Corrective Action Section B Verification Approval Section A Corrective Action Description Sign & Section C Design Mgr				

Part No:	PAR #:	Fault Category:	NCR:	Yes I	No	DQA:	Date:	•
NOTE: Date & initial all entries				QA: N/	C CI	osed:	Date:	



	DESIG	N	DRAWN, BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANAD		
	CHEC	KED	APPROVED	DRAWING NO. D3203	SHEET	REV. C
ı	DATE		•	TITLE		SCALE
	04.1	11.26		HANDLE		1:2
	Α		03.08.27	NEW ISSUE		
	В		03.10.16	REDESIGN HANDLE		
	С		04.11.26	NO MACHINING		

PRELIMINARY ISSUE



SHOP COPY

RETURN TO ENGINEERING

UNCONTROLLED COPY

SUT IT TO ALLENDMENT " CUT NOTICE

> WORK ORDER NO. 22014

D3203-1 HANDLE

- 1) PURCHASE FROM MILL SUPPLY, P/N GH-180-C OR 27-526
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart	Aerospace	Ltd.
Hawke	shurv	

Dec 02, 2004 07:33 am

Work Order No : 0022014 : D3203-1

Project Name Project For Burden Flags : NNNNNNN : WK449 Work Order Type : Main WO Status : Open

Main WO Number

House Part Number: D3203-1

Description : Handle

Manufactureu . 1
Amount Req'd : 1
Amount Done : 0
: 12-01-04

Start Date Est Finish Date : 12-03-04

Act Finish Date : : No Drawings Reqd

Ok for Approval :

Approval Rec'd :

Department Code:

Invoice State : Not Invoiced

Invoice Date :

Invoice Number:

Invoice Amount: 0.00

Order Entry No:

OÉ Value : 0.00

, Est Margin : 0.000% Actual Margin : 0.000%

\$0. Posted to Finished Goods

		Estimated	Actual	Var, %	Posted	To Post
=======================================	===	========	========	======	=========	=======================================
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	•	
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC .	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	=========	======		
Burden	:	0.00	0.00	0.00		
		=======	========	======		
Total Cost	:	0.00	0.00	0.00		
Margin	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual Labour Hrs/Amount Done : 0.00 0.00 Profits/(Loss) 0.00 0.00

5072-ي 888-5072 (ال ₩ ¬X (216) 518-2700 AX Free (888) 781-2700

MILL SUPPLY, INC. 19801 MILES ROAD, CLEVELAND, OHIO 44128-4117

REMIT TO: P.O. BOX 28750, CLEVELAND, OHIO 44128-0750



386306

VOID

INVOICE & ... 10/29/2004 SHIP DATE:

CUSTOMER#

PHONE

SHIP #

PHONE

OFEN

DARTK6A1K S-48

613-632-3336

DART AEROSPACE LTD

INVOICE

1270 ABERDEEN STREET



ATTN: LINDA

7	IAWKESBURY ON K6A1	K7	•		
ENTER DATE	ORDERED BY	P.O. NUMBER	SALESMAN	TERMS	OTHER INFO
10/28/2004	=LINDA				
QTY U/M	PART NUMBER		RIPTION	PRICE	EXTENSION (
, 1 EA		GRAB HANDLE SAMPLE CLO	flu125	35-4-4 . D.VØ	Ø. ØØ
		ORDER COMPLET			÷
		**************************************	eading supplic tepvan parts	er * *	
				440.5	
			•		
*** PLEASE	REMIT TO: P.O. P	DX 28750 – CLEVE	LAND OH 4412	28 ***	
		OU FOR YOUR ORDER	PLEASE NOTE	MERCHANDISE	Ø. ØØ
WGHT. CHGS.	WGHT. CHGS.	packages for damage or ssing parts now! contacted within 7 days if	PLEASE PAY BY THIS ACCORDING TO THE ABOVE. Past due	INVOICE TERMS	0,00 0,00
		contacted within 7 days ii problem with/your order:	subject to 1-1/2% pe service charge.		
	l L	SACK FOR DETAILS	\$20 FEE FOR RETURNED CH	HANDLING	0.00 F
	in compliance with all ap	plicable requirements of Section 6, 7 and 12 of the it, as amended, and of regulations and orders of thment of Labor issued under Section 14 thereof.			0.00



REC'D BY